



Dart Aerospace Ltd.
1270 Aberdeen St
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D2330-041
Job Sheet 185667



Part No: D2330-041

Job Qty: 1 ea

Part Name: Basket Base Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:H 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ IPP Rev:I 08-09-09 revF as per dwg (ecn 08-522) DD verF by:EC IPP REV:J 10.11.30 AS PER DWG REV.H DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Large Fab-2		<i>Cpl</i>
100	Large Fab	1 pcs	11/16/18	11/16/18	0.00	15.43	Large Fab 8		<i>M</i>
110	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC9		<i>Cpl</i>
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5		<i>Cpl</i>
125	HandFinish	1 pcs	11/16/18	11/16/18	0.00	0.35	HandFinish2		<i>BL 18-11-12</i>
130	Powdercoat	1 pcs	11/16/18	11/16/18	0.00	1.04	Powdercoat2		<i>BL 18-11-12</i>
140	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC3		<i>M 18-11-12</i>
150	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		<i>BL 18-11-12</i>
160	QC21-SA	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1- Take one D2252-1 and drill hole for D2327-3 and weld as per dwg 2- Weld as per dwg D2330 and QSI 004 S.S
Descriptions: Rod batch: 138840

130 - Start Time: 2:30 Oven Temperature: 375° Finish Time: 4:05

M 138951

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2012-107	Clevis	1 Ea (1 ea)	90-Start up Operation	<i>5031678</i>
D2235-1	Basket Rib	4 Ea (4 ea)	90-Start up Operation	<i>5037037</i>
D2252-1	Frame	2 Ea (2 ea)	90-Start up Operation	<i>F86300</i>
D2252-7	Frame	1 Ea (1 ea)	90-Start up Operation	<i>5006415</i>
D2253-1	Lug	2 Ea (2 ea)	90-Start up Operation	<i>F53965</i>
D2254	Gussett	2 pcs (2 ea)	90-Start up Operation	<i>F73692</i>
D2327-3	Spacer Bushing	1 Ea (1 ea)	90-Start up Operation	<i>5079118</i>
D2330-1	Frame	2 Ea (2 ea)	90-Start up Operation	<i>5123996</i>
D2330-5	Frame	1 Ea (1 ea)	90-Start up Operation	<i>F75818</i>
D2330-7	Frame	1 Ea (1 ea)	90-Start up Operation	<i>5124044</i>
D2581	Mounting Bracket	4 Ea (4 ea)	90-Start up Operation	<i>5105202</i>
D3748-1	Hinge Half	3 Ea (3 ea)	90-Start up Operation	<i>5075745</i>
D3833-1	Mesh (Base End Face)	2 Ea (2 ea)	90-Start up Operation	<i>5057509</i>
M304EX0.75-16F	Expanded Metal Flat SS	30 sf (30 ea)	90-Start up Operation	<i>8157520</i> <i>5109249</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
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00 6366

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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OTHER : _____																																																																				

90-Start up Operation

D2012-107	1	30	0
D2235-1	4	7	0
D2252-1	2	5	0
D2252-7	1	11	0
D2253-1	2	5	0
D2254	2	38	0
D2327-3	1	40	0
D2330-1	2	0	0
D2330-5	1	1	0
D2330-7	1	0	0
D2581	4	42	0
D3748-1	3	4	0
D3833-1	2	8	0
M304EX0.75-16F	30	1,189	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 10:14 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

FAULT CATEGORY

effect ete/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
plete/Unclear	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence

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Container No: S126208



Part: D2330 - 041

Job No: 185667

Serial No/Batch: S126208

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/08/18